

Chapter 700

Paints - 18

ITEM 708, PAINTS

General: This specification covers ready-mixed paint. Paint shall be easily mixed. The mixed paint shall be free from agglomerates, skins and foreign matter and shall be of suitable consistency for the method of application. Paint shall have satisfactory spreading qualities and give a smooth, continuous coating free from breaks or sags. Paint shall be able to withstand one year of storage without detrimental deterioration. In a 3/4 full, tightly closed container, paint shall show no skinning after 48 hours.

Color where designated by number refers to Federal Standard 595B. All proportions specified herein shall be by weight.

Structural Steel Bridge Paint - All structural steel shall be painted as follows:

Inorganic Zinc-Rich Polyurethane System. The primer shall be an approved inorganic zinc-rich primer conforming to the requirements of Table I of the STEEL STRUCTURES PAINTING COUNCIL SPECIFICATION NO. 20 (SSPC-PAINT 20) (Nov. 1, 1982). The vehicle of this primer shall be SSPC-Paint 20, Type I-C.

The primer shall be applied according to the manufacturer's recommendations with a minimum dry film thickness of 80 micrometers (3 mils).

The manufacturer shall certify in writing to the Engineer that the SSPC-SP 6 steel cleaning is compatible with the primer used.

The topcoat shall be an approved high-build polyurethane enamel with a minimum dry film thickness of 80 micrometers (3 mils). To prevent bubbling, a mist coat shall be applied prior to application of the topcoat.

Epoxy Coaters for Reinforcing Steel – All steel reinforcing bars and steel dowel bars shall be painted in accordance with CP 11 Part II, Sub-Part 2: Epoxy-Coated Steel Reinforcing Bars and Epoxy-Coated Steel Dowel Bars Section 13, copied below:

13. FABRICATION & JOBSITE HANDLING

13.1 The coated bars to be fabricated by the Fabricator or field fabricated by the Contractor after application of the coating shall meet the following:

13.1.1 Contact points, such as drive rollers, shear contacts, mandrels and backup barrels on benders shall be protected with a suitable covering to minimize damage during the fabrication process.

13.1.2 The Fabricator shall be responsible for repair to the coating due to damage during shipment, storage, or fabrication at the Fabricator's facility.

13.1.3 The Contractor shall be responsible for repair to the coating due to damage during shipment, storage, fabrication, or placement at the construction jobsite.

13.2 Coating damaged due to fabrication or handling shall be repaired with patching material. The patching or repairing shall be performed in accordance with the written recommendations of the patching material Supplier.

13.3 Patching or repair material shall be compatible with the coating, inert in concrete, and feasible for repairs. The patching or repair material shall conform to AASHTO M 317 - Standard Specification for Epoxy-Coated Reinforcing Bars: Handling Requirements for Fabrication and Job Site.

ATTENTION!

All of the referenced CDOT Materials Forms, except those indicated as "*computer output*", have been revised in 2014. All of these forms state: *Previous editions are obsolete and may not be used.* The use of Materials Forms older than what is indicated in Appendix O of the FMM is not authorized!

The examples of completed forms will be revised as necessary and as time permits in future FMM's. Instructions for *Manually Developing the Field Sheet Numbers for CDOT Forms* is presented in Appendix O.

COLORADO DEPARTMENT OF TRANSPORTATION FIELD REPORT FOR SAMPLE IDENTIFICATION OR MATERIALS DOCUMENTATION Metric units <input type="checkbox"/> yes <input checked="" type="checkbox"/> no				Field sheet No. 120227		Date 9/9/02	
				Project No. IM 0253-151		Project location I-25, SH 7 to WCR 16	
Project code (SA#) 11925		Function 3200		Region 4		Part. P	
Sample submitted: <small>(ie.: Soil, ABC, Hydrated lime, HMA, concrete cores, steel, etc.)</small>				Field office phone number 303-828-0386		Field office FAX number 303-828-0430	
Bridge Paint							
Item 708		Class		Grading		Special provisions applicable: <input checked="" type="checkbox"/> yes <input type="checkbox"/> no	
Previously used on Project No.:			Previous CDOT Form #157 F/S No.(s):			<input type="checkbox"/> CDOT Form #633 (sack) <input type="checkbox"/> CDOT Form #634 (can)	
● Sample Identification: Quantity & Unit of material submitted, describe tests required, precise location sample removed from (stationing), etc. ● Materials Documentation: Field inspected (describe appearance, weight/dimensions, model/serial number), COC &/or CTR provided, etc.							
Bridge paint was field inspected and approved. Certificates of Compliance are on file for primer and finish coat. Meets requirement of Standard Specifications and Special Provisions.							
◆ Devran 224HS Primer Coat ◆ Devthane 378 Finish Coat							
APL/QML Acceptance: APL Ref. No.		Product name:				Date checked:	
APL/QML Acceptance: APL Ref. No.		Product name:				Date checked:	
Preliminary <input type="checkbox"/>		Construction <input checked="" type="checkbox"/>		Maintenance <input type="checkbox"/>		Emergency <input type="checkbox"/>	
Contractor Kraemer and Sons		Supplier Devoe Coatings				Date needed	
Sampled from <small>(Pit, roadway, windrow, stock, etc.)</small>				Pit name or owner			
Quantity represented 8,254 gal		Previous quantity 0		Total quantity to date 8,254 gal			
Sample submitted: <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No		Shipped to: <input type="checkbox"/> Central lab <input type="checkbox"/> Region lab		Via		Date 9/9/02	
Sampled or inspected by (Name) James Garcia			(Title) E/PS Tech III		Lab phone number 303-828-2644		
Supervisor <small>(Pro./Res./Mats. Engr./Maint. Supt.)</small> Corey Stewart			Title P. E. I		Address 1050 Lee Hill Rd. Boulder, Co. 80302		
Distribution: White copy - Staff Materials Branch <small>(submit white copy only if sample or information is directed to Staff Materials)</small> Canary copy - Region Materials Engineer Pink copy - Resident Engineer						CDOT Form #157 9/07	
Previous editions may be used until supplies are exhausted							

CDOT Form #157 [This is an example on an old Form #157.]